

PALLET, MATERIAL HANDLING, WOOD  
STRINGER CONSTRUCTION  
TWO-WAY WING TYPE  
38" X 24"

NSN 3990-00-L10-0629

## CONSTRUCTION OF

### 1. SCOPE

1.1 Scope: This specification covers the design, materials, and fabrication of material handling pallets.

### 2. CONSTRUCTION

#### 2.1 Classification:

2.1.1 Pallet shall be wood stringer construction two-way entry. Construction shall be IAW this specification and attached drawing.

2.1.2 Lumber shall conform to MIL STD 731, latest edition, Class 2 structural pine of Group I or all woods in Group II may be used.

2.1.2.1 TOP DECKBOARDS (3 ea) shall be nominal 1 X 4s cut 38 inches long surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.2 BOTTOM DECKBOARDS (2 ea) shall be nominal 1 X 4s cut 38 inches long surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.3 STRINGERS shall be nominal 2 X 4s cut 24 inches long, surfaced or smooth sawn on both top and bottom to a uniform height. The difference in height between the two ends shall not be more than 1/16 inch, and the difference in minimum and maximum height of stringers in any one pallet shall not be greater than 1/16 inch.

2.1.2.4 NAILS shall be 8d coated. Two (2) nails driven at each intersection.

### 3. MARKING

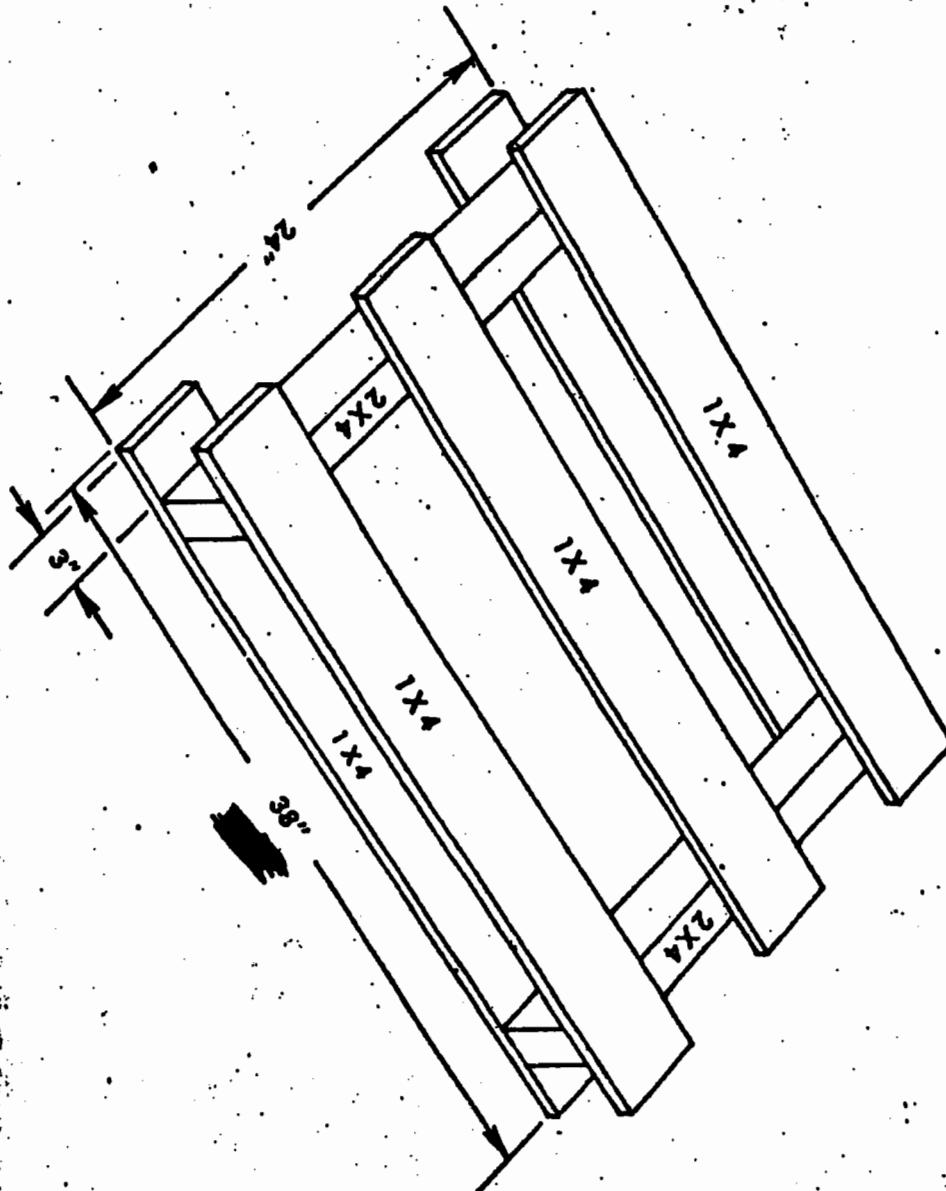
3.1 Marking: Each unit shall be placarded with the following information:

- a. Contract Number
- b. Contractor's Name
- c. NSN (National Stock Number)
- d. Quantity and Unit of Issue

### 4. PREPARATION FOR DELIVERY

4.1 Preparation for Delivery: Each unit or bundle shall consist of 10 pallets each, strapped in accordance with standard commercial practice.

399000L100629



PALLET, MATERIAL HANDLING WOOD,  
STRINGER CONSTRUCTION  
TWO-WAY WING TYPE  
101" X 40"

NSN 3990-00-L10-0761

CONSTRUCTION OF

1. SCOPE

1.1 Scope: This specification covers the design, materials, and fabrication of material handling pallets.

2. CONSTRUCTION

2.1 Classification:

2.1.1. Pallet shall be wood stringer construction two-way entry. Construction shall be IAW this specification and attached drawing.

2.1.2. Lumber shall conform to MIL-STD-731, latest edition. Class 2 structural pine of Group I or all woods in Group II may be used.

2.1.2.1. TOP DECKBOARDS shall be nominal 1 X 8s (3 each) cut 101 inches long, surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.2. BOTTOM DECKBOARDS shall be nominal 2 X 4s (3 ea) cut 101 inches, surfaced or smooth sawn on one side. Bottom deckboards will be beveled on bottom ends to facilitate end sliding. The bevel will be 3/4 inch and will be 1-1/2 inches long (see drawing). Spacing shall be equal (see drawing).

2.1.2.3. STRINGERS (4 ea) shall be nominal 3 X 4s cut 40 inches long, surfaced or smooth sawn on both top and bottom to a uniform height. The difference in height between the two ends shall not be more than 1/16 inch, and the difference in minimum and maximum height of stringers in any one pallet shall not be greater than 1/16 inch.

2.1.2.4. NAILS shall be 8d coated. Four (4) nails at each intersection, staggered to prevent wood splitting will be used on the top deckboards. The bottom deckboards will have two (2) 16d nails driven into the stringers at each intersection. Nail heads shall be driven beneath the surface of the wood.

3. MARKING

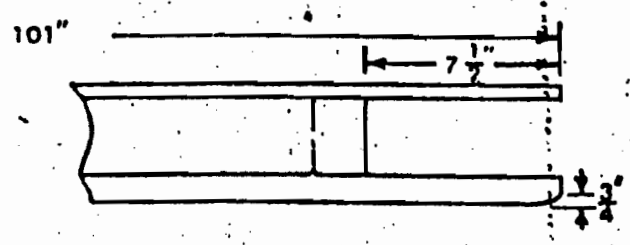
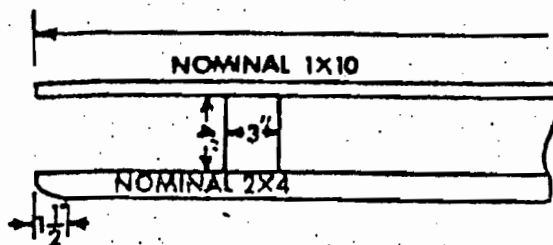
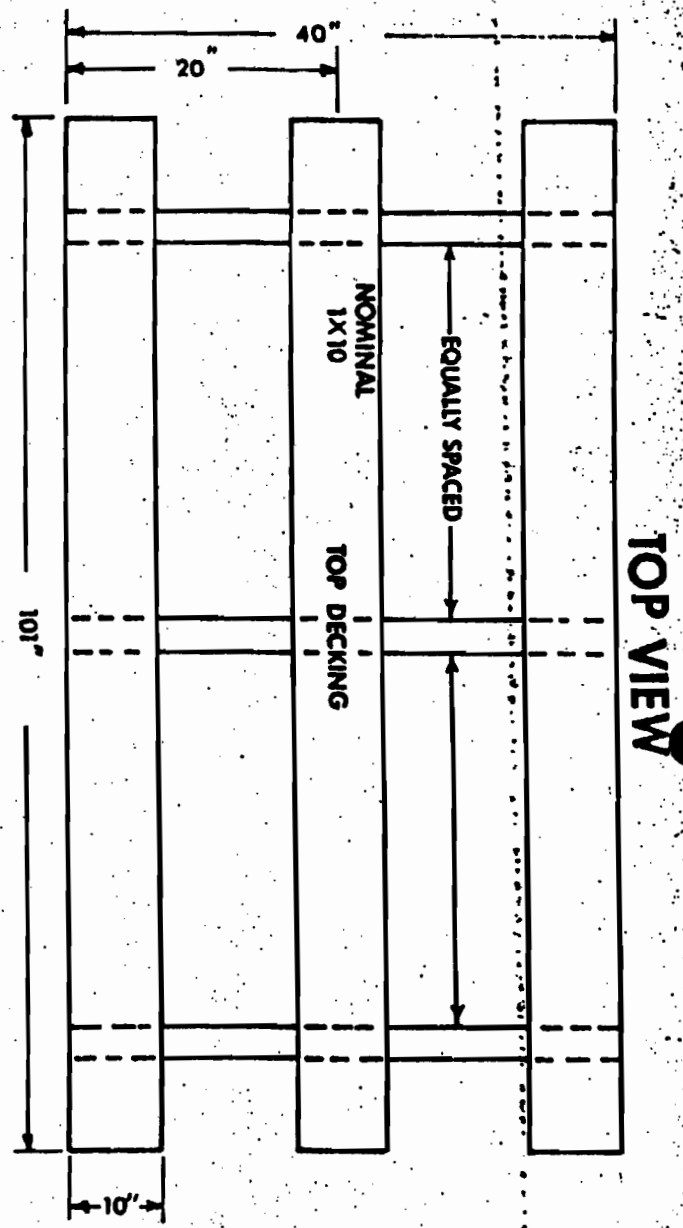
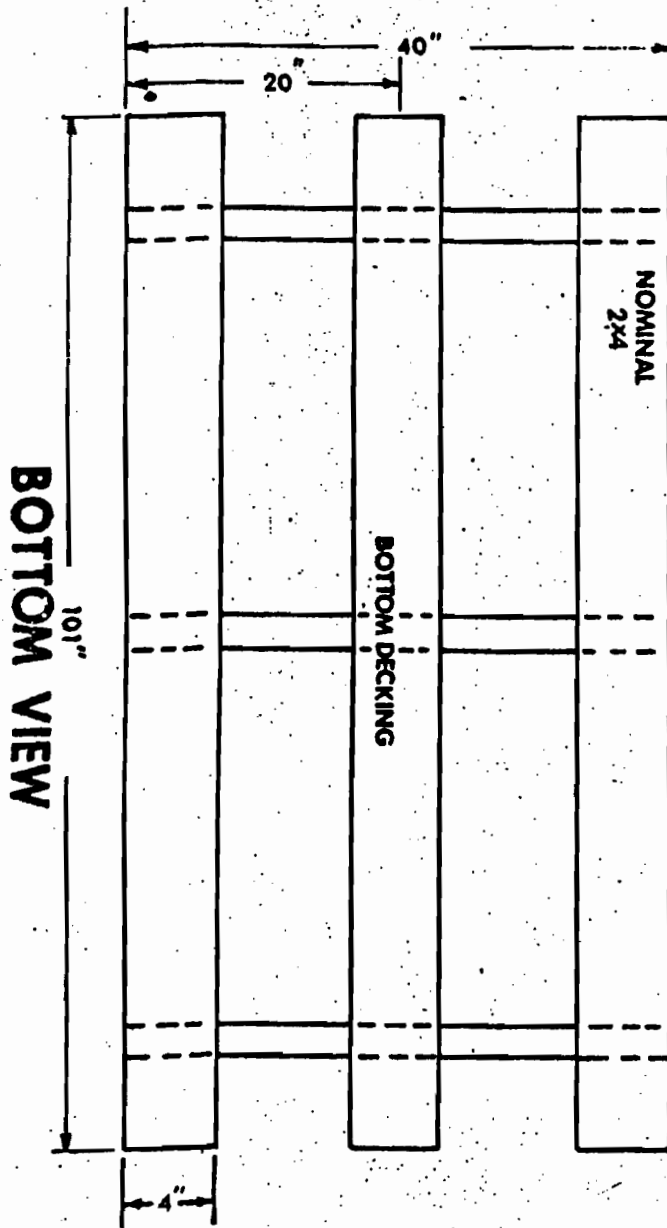
3.1 Marking: Each unit shall be placarded with the following information:

- a. Contract Number
- b. Contractor's Name
- c. NSN (National Stock Number)
- d. Quantity and Unit of Issue

4. PREPARATION FOR DELIVERY

4.1 Preparation for Delivery: Each unit or bundle shall consist of 10 pallets each, strapped in accordance with standard commercial practice.

3990-00-L10-0761



**SIDE VIEW**

PALLET, MATERIAL HANDLING WOOD,  
STRINGER CONSTRUCTION  
TWO-WAY WING TYPE  
101" X 51"

NSN 3990-00-574-9622

## CONSTRUCTION OF

### 1. SCOPE

1.1 Scope: This specification covers the design, materials, and fabrication of material handling pallets.

### 2. CONSTRUCTION

#### 2.1 Classification:

2.1.1. Pallet shall be wood stringer construction two-way entry. Construction shall be IAW this specification and attached drawing.

2.1.2. Lumber shall conform to MIL-STD-731, latest edition. Class 2 structural pine of Group I or all woods in Group II may be used.

2.1.2.1. TOP DECKBOARDS shall be nominal 1 X 8s (3 each) cut 101 inches long, surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.2. BOTTOM DECKBOARDS shall be nominal 2 X 4s (3 ea) cut 101 inches, surfaced or smooth sawn on one side. Bottom deckboards will be beveled on bottom ends to facilitate end sliding. The bevel will be 3/4 inch and will be 1-1/2 inches long (see drawing). Spacing shall be equal (see drawing).

2.1.2.3. STRINGERS (4 ea) shall be nominal 3 X 4s cut 51 inches long, surfaced or smooth sawn on both top and bottom to a uniform height. The difference in height between the two ends shall not be more than 1/16 inch, and the difference in minimum and maximum height of stringers in any one pallet shall not be greater than 1/16 inch.

2.1.2.4. NAILS shall be 8d coated. Four (4) nails at each intersection, staggered to prevent wood splitting will be used on the top deckboards. The bottom deckboards will have two (2) 16d nails driven into the stringers at each intersection. Nail heads shall be driven beneath the surface of the wood.

### 3. MARKING

3.1 Marking: Each unit shall be placarded with the following information:

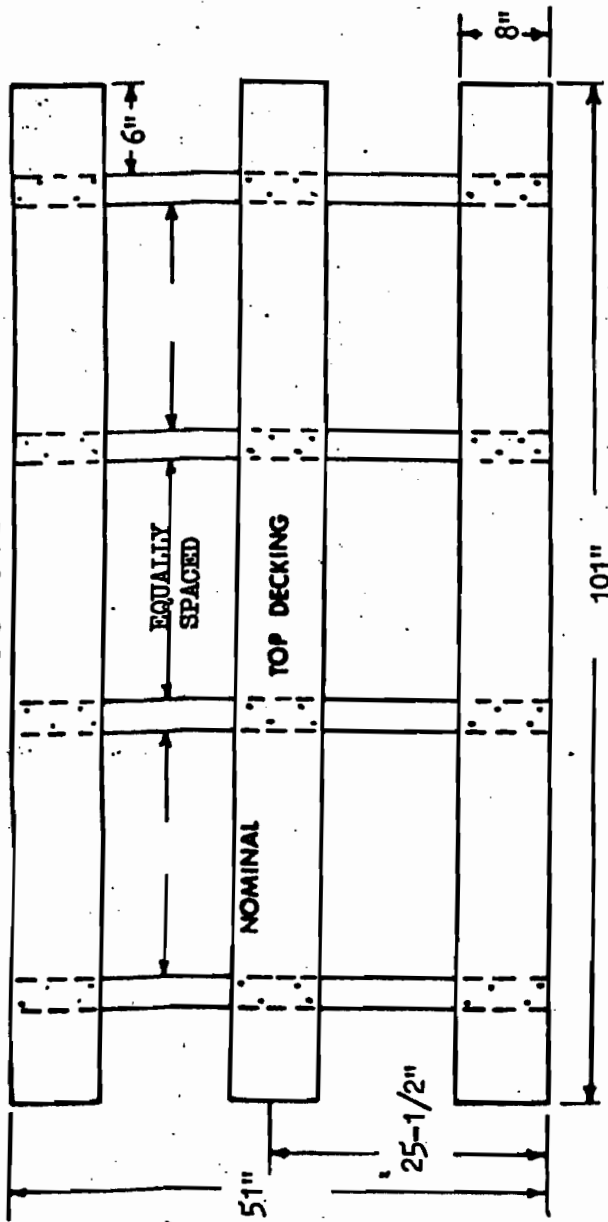
- a. Contract Number
- b. Contractor's Name
- c. NSN (National Stock Number)
- d. Quantity and Unit of Issue

### 4. PREPARATION FOR DELIVERY

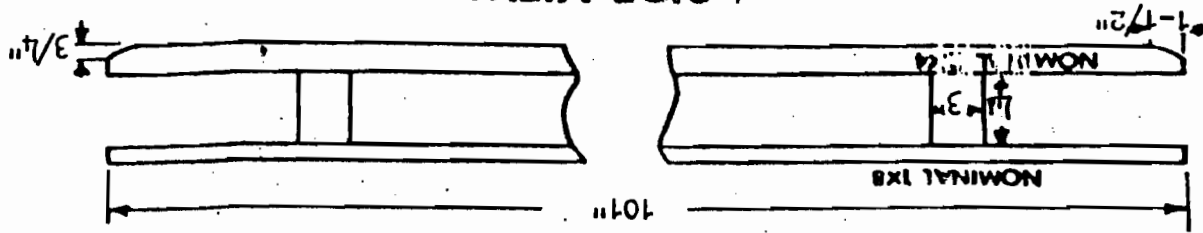
4.1 Preparation for Delivery: Each unit or bundle shall consist of 10 pallets each, strapped in accordance with standard commercial practice.

NSN 3990-00-574-9622  
PALLET 101"x51"x5-3/4"

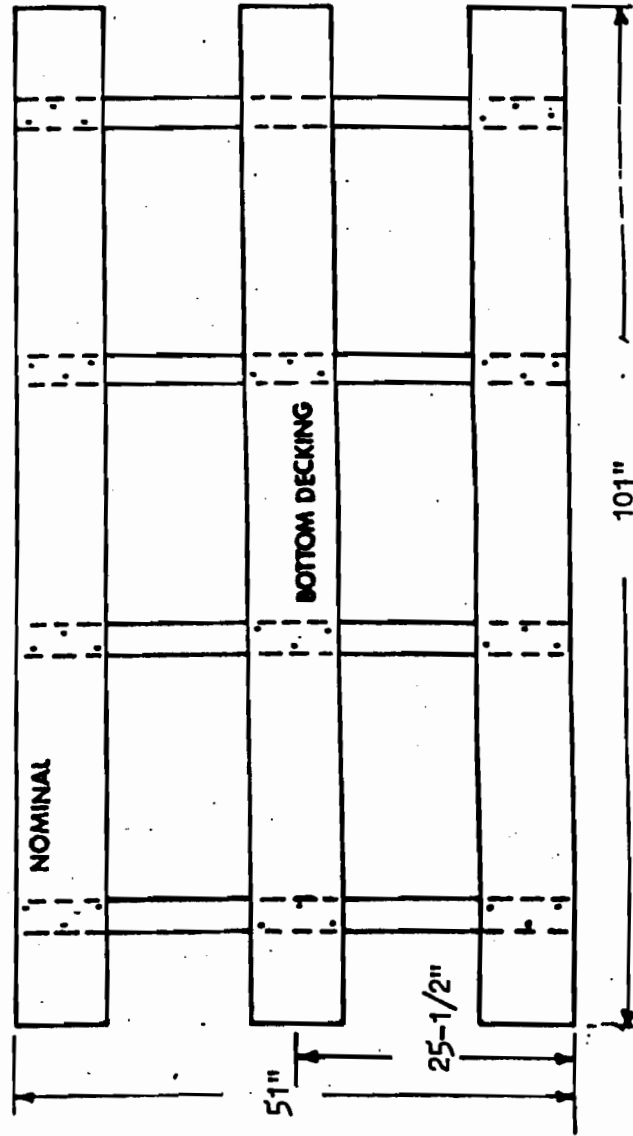
## TOP VIEW



## SIDE VIEW



## BOTTOM VIEW



PALLET, MATERIAL HANDLING, WOOD,  
STRINGER CONSTRUCTION  
TWO-WAY WING TYPE  
26" X 16"

NSN 3990-00-L10-0630

## CONSTRUCTION OF

### 1. SCOPE

1.1 Scope: This specification covers the design, materials, and fabrication of material handling pallets.

### 2. CONSTRUCTION

#### 2.1 Classification:

2.1.1 Pallet shall be wood stringer construction two-way entry. Construction shall be IAW this specification and attached drawing.

2.1.2 Lumber shall conform to MIL STD 731, latest edition, Class 2 structural pine of Group I or all woods in Group II may be used.

2.1.2.1 TOP DECKBOARDS (3 ea) shall be nominal 1 X 4s cut 26 inches long surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.2 BOTTOM DECKBOARDS (2 ea) shall be nominal 1 X 4s cut 26 inches long surfaced or smooth sawn on one side. Deckboards shall be equally spaced (see drawing).

2.1.2.3 STRINGERS shall be nominal 2 X 4s cut 16 inches long, surfaced or smooth sawn on both top and bottom to a uniform height. The difference in height between the two ends shall not be more than 1/16 inch, and the difference in minimum and maximum height of stringers in any one pallet shall not be greater than 1/16 inch.

2.1.2.4 NAILS shall be 8d coated. Two (2) nails driven at each intersection.

### 3. MARKING

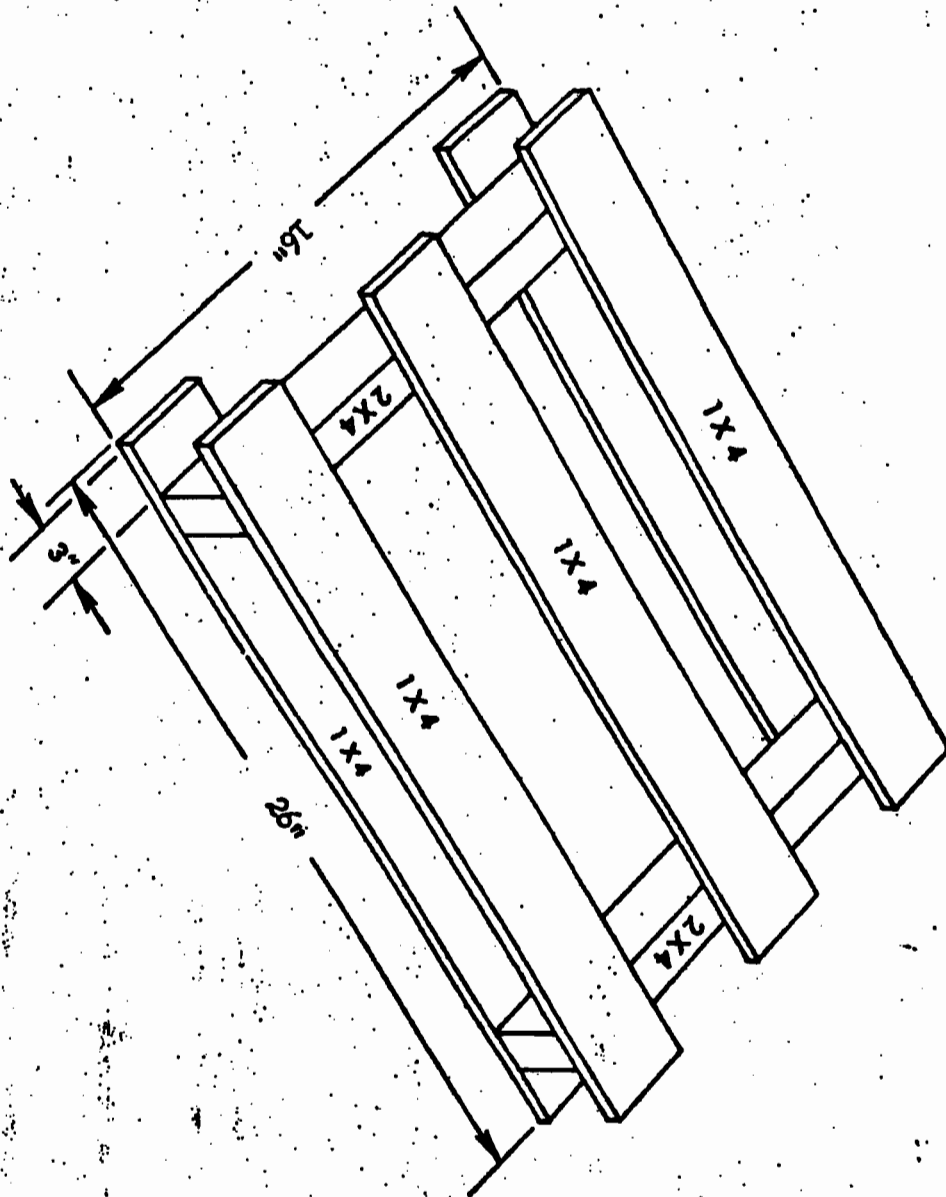
3.1 Marking: Each unit shall be placarded with the following information:

- a. Contract Number
- b. Contractor's Name
- c. NSN (National Stock Number)
- d. Quantity and Unit of Issue

### 4. PREPARATION FOR DELIVERY

4.1 Preparation for Delivery: Each unit or bundle shall consist of 10 pallets each, strapped in accordance with standard commercial practice.

XXXXXXXXXXXX  
3990-00-L10-0630





NSN: 3990-00-L00-0079

PALLET, TOP, [REDACTED]  
48" LONG X 40" WIDE

TOP VIEW - CONSISTS OF 8 DECKING BOARDS EVENLY SPACED. BOARDS SHOULD BE 5" TO 5 3/4" X 40" ALL BOARDS SHOULD BE SAME SIZE.

BOTTOM VIEW - MADE UP OF 3 SUPPORT BOARDS SPACED. BOARDS SHOULD BE 5" TO 5 3/4" X 48". ALL BOARDS SHOULD BE SAME SIZE.

NSN: 3990-00-L00-0081

PALLET TOP, [REDACTED], USED WITH [REDACTED] PALLET NSN 3990-00-L00-0080  
64" LONG X 48" WIDE

TOP VIEW - MADE UP OF 10 DECKING BOARDS EVENLY SPACED. BOARDS ARE TO BE 6" WIDE

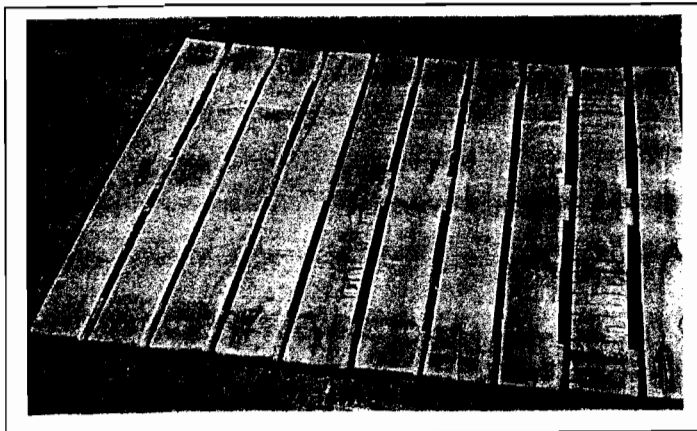
BOTTOM VIEW -

NSN: 3990-00-L00-0083

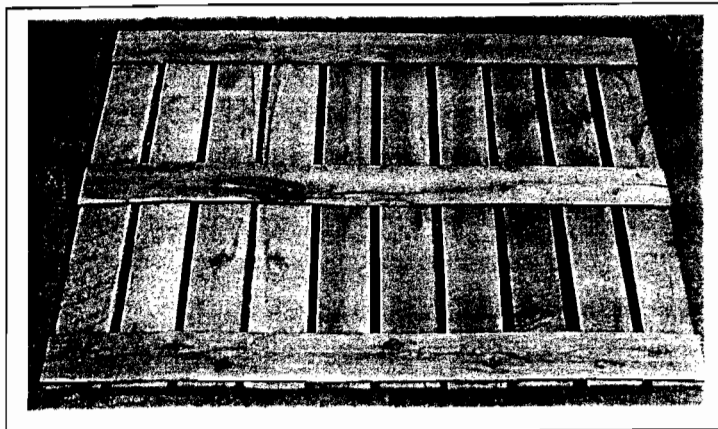
PALLET TOP, [REDACTED] FOR PALLET 3990-00-L00-0082.  
60" LONG X 48" WIDE

TOP VIEW - 9 BOARDS EVENLY SPACED 5' TO 5 3/4". ALL BOARDS SHOULD BE SAME SIZE

BOTTOM VIEW - 3 SUPPORT BOARDS EVENLY SPACED. ALL BOARDS SHOULD BE SAME SIZE.



GENERAL  
APPEARANCE OF  
[REDACTED] PALLET  
TOP  
TOP VIEW [REDACTED]



GENERAL  
APPEARANCE OF  
[REDACTED] PALLET  
TOP  
BOTTOM VIEW

NSN: 3990-00-L00-0080

PALLET [REDACTED]

64" LONG X 48" WIDE, 2 WAY FRONT ENTRY

TOP VIEW- MADE UP OF 8 DECKING BOARDS, EVENLY SPACED WITH 2 END BOARDS.

BOARDS CAN BE 5" TO 5 3/4". ALL TOP BOARDS SHOULD BE THE SAME SIZE.

BOTTOM VIEW -

NSN: 3990-00-L00-0082

PALLET [REDACTED], 4 WAY

60" LONG X 48" WIDE

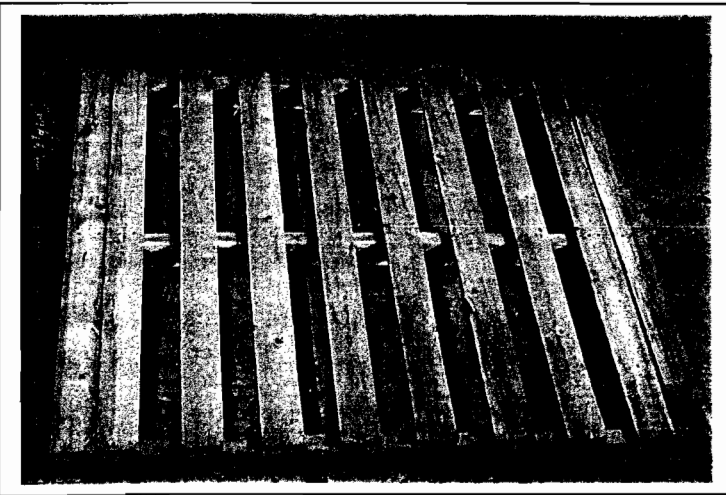
TOP VIEW - CONSISTS OF 7 DECKING BOARDS EVENLY SPACED WITH 2 END BOARDS.

BOARDS SHOULD BE 5" TO 5 3/4". ALL BOARDS SHOULD BE SAME SIZE.

BOTTOM VIEW - MADE UP OF 6 DECKING BOARDS 2 ON EACH END AND 2 CENTERED.

BOARDS SHOULD BE 5" TO 5 3/4". ALL BOARDS SHOULD BE SAME SIZE.

SUPPORTS TO BE 1 1/4" X 3 1/2" X 60" - 3 EACH



GENERAL  
APPEARANCE OF  
[REDACTED] PALLET  
TOP VIEW  
RECYCLED



GENERAL  
APPEARANCE OF  
[REDACTED] PALLET  
BOTTOM VIEW

NOV-02-71 10:44 FROM:

ID:

NSN 399000 L000082

~~To Terry Hall~~ ~~From~~ ~~Tom Thomas~~~~3-5-15-0~~

## FULL FOUR-WAY ENTRY PALLET

60 X 48 PALLET  
Long Wide9 TOP BOARDS  
EVENLY SPACED  $\frac{1}{2}'' \times 5\frac{3}{4}''$ TWO  
STRAPPING SLOTS - 2 REQD ALL  
SUPPORTS -  $\frac{3}{8}'' \times 1\frac{1}{2}''$ SIDE ENTRY  
FORK OPENINGS - 2 REQD ALL  
SUPPORTS  
 $1\frac{1}{2}'' \times 9''$ SUPPORTS TO BE  $1\frac{1}{4}'' \times 3\frac{1}{2}'' \times 60''$  LONG  
3 REQDBOTTOM BOARDS TO  
BE  $\frac{1}{2}'' \times 5\frac{3}{4}''$   
6 REQDTOP BOARDS AND HIDDEN LINES  
NOT SHOWN FOR CLARITY

FRONT ENTRY

48"  
Wide

60"

TOP VIEW

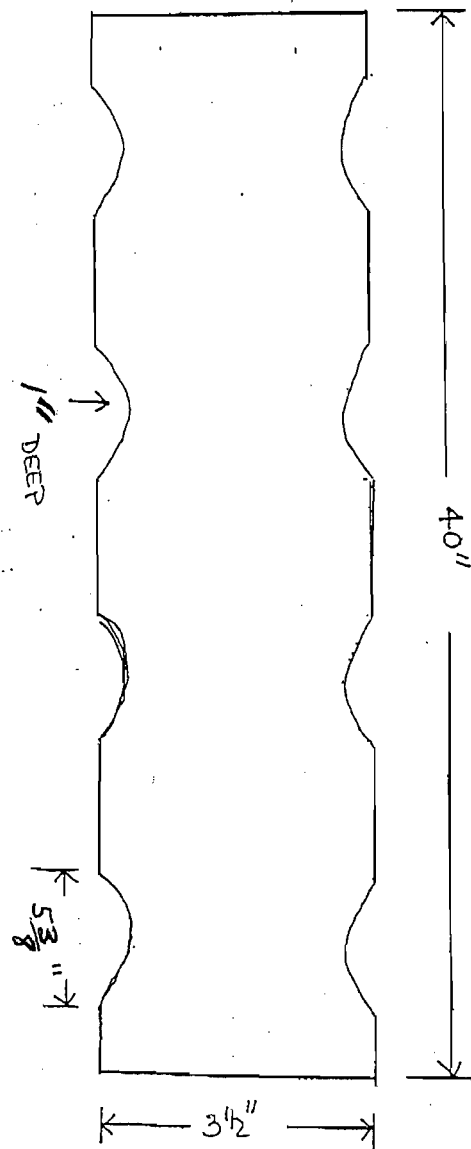
CENTER

4"

4"

BOTTOM VIEW

NSN 5510-00-T46-7527

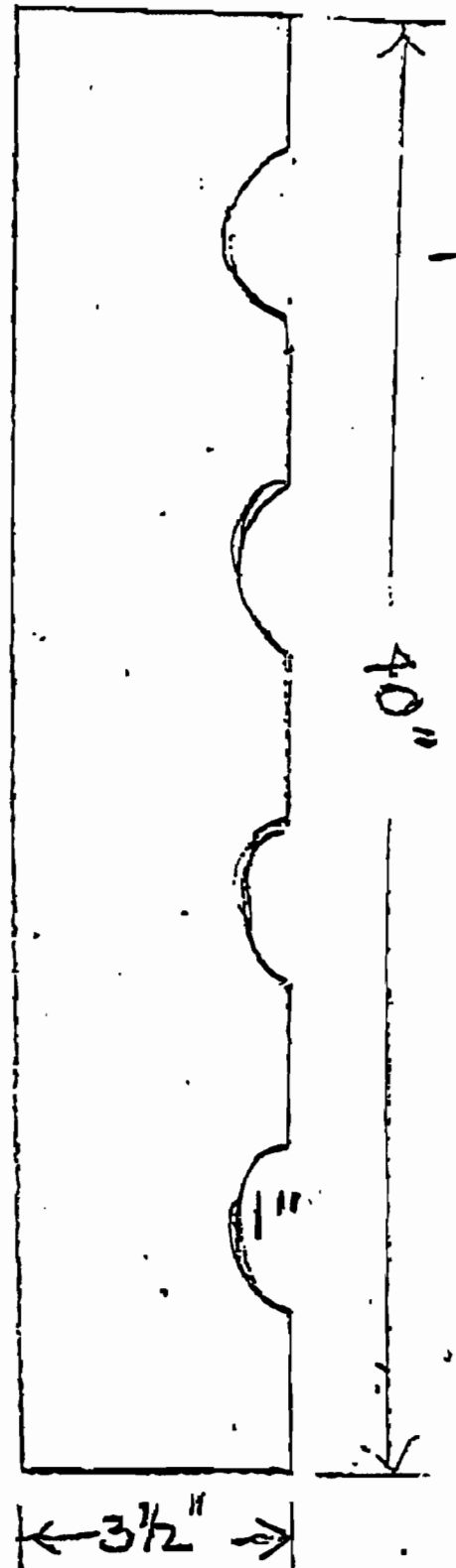


SPACER

MADE FROM 4" x 4" STOCK

Revised on 8/9/06 S.F.B.  
0930  
Spacer made from 4" x 4" stock  
unfinished hardwood

04/10/04



RUNNER

(GOOD)

JB  
Revised 4/11/06

NSN 5510-00-T30-4365

**SPECIAL PACKAGING INSTRUCTION**Form Approved  
OMB No. 0704-0188

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1. PART OR DRAWING NO. <b>12359466-7 (19207) TRACK SHOE</b>		2. CAGE <b>19207</b>		3. SPI NO. <b>AK14429686</b>	
4. NATIONAL STOCK NO. <b>2530-01-442-9686</b>		5. DATE <b>03-18-02</b>		6. REVISION <b>A</b>	
7. QUP <b>1 EACH</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. <b>35.9</b>	10. UNIT PACK CU <b>0.614</b>	11. UNIT PACK SIZE <b>21.0 X 7.9 X 6.4</b>	
12. MILITARY PRESERVATION <b>MIL-STD-2073, METHOD 20</b>		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING <b>MIL-STD-2073</b>		<b>1B</b>		<b>PRESERVATIVE: MIL-PRF-16173, GRADE 1</b>	
14. DRYING <b>MIL-STD-2073</b>		<b>2C</b>		<b>IDENTIFICATION: REQUIRED</b>	
15. PACKING					
a. LEVEL A <b>NOTE D</b>					
b. LEVEL B <b>NOT APPLICABLE</b>					
16. MARKING <b>MIL-STD-129</b>					

## 17. NOTES/DRAWING

## A. QUALITY ASSURANCE PROVISIONS:

1. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073.

B. TRACK SHALL BE ASSEMBLED INTO EIGHT (8) SHOE SECTIONS. PRESERVATIVE SHALL BE APPLIED TO EXPOSED BARE METAL SURFACES. PRESERVATIVE ON RUBBER COMPONENTS IS PERMISSIBLE ONLY IF IT IS NOT DETRIMENTAL TO THE RUBBER. APPLICATION MAY BE ACCOMPLISHED BY DIPPING, SPRAYING OR BRUSHING.

C. EACH TRACK SHOE ASSEMBLY SHALL BE PERMANENTLY MARKED PER MIL-PRF-11891. NO OTHER UNIT PACK MARKING IS REQUIRED. EXTERIOR IDENTIFICATION, CONTRACT DATA MARKINGS AND BAR CODING IS REQUIRED ON THE SHIPPING CONTAINER, SEE NOTE D.

D. PACKING SHALL CONSIST OF FOUR (4) TRACK SHOE SECTIONS (32 SHOE ASSEMBLIES) AND BUNDLED IN ACCORDANCE WITH THE REQUIREMENTS ON SHEET 2. BUNDLED LOAD SHALL SERVE AS THE SHIPPING CONTAINER.

## SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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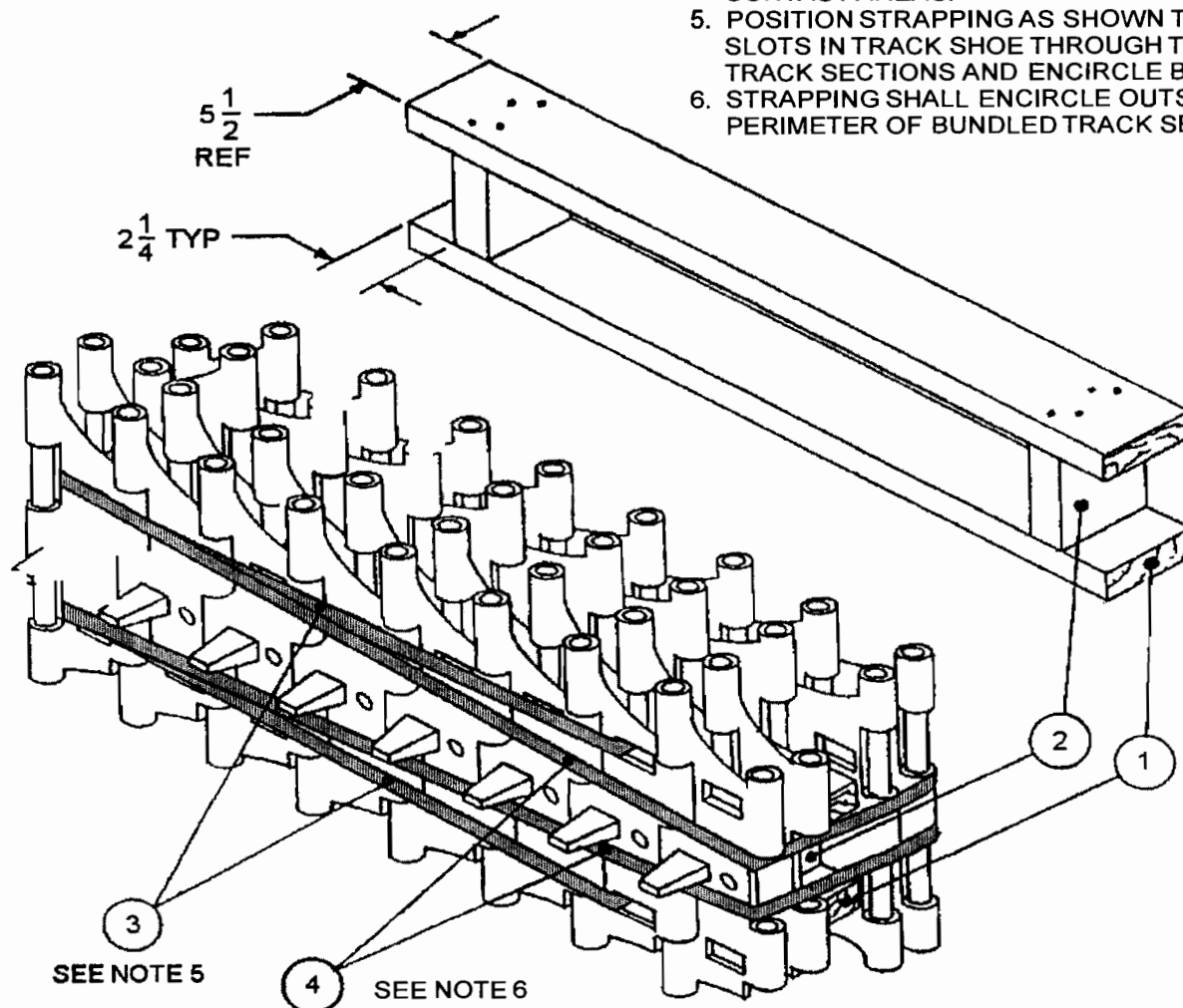
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1. PART OR DRAWING NO.	12359466-7 (19207) TRACK SHOE	2. CAGE	19207	3. SPI NO.	AK14429686
4. NATIONAL STOCK NO.	2530-01-442-9686	5. DATE	03-18-02	6. REVISION	A

ITEM	DESCRIPTION	QTY	NOTE
1.	2 X 6 NOM X 48	2	1
2.	2 X 6 NOM X 5-1/2	2	1
3.	108 INCHES LONG	2	2
4.	156 INCHES LONG	2	2

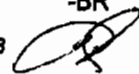
## NOTES:

1. LUMBER, NUMBER 2 COMMON OR BETTER.
2. STRAPPING, ASTM D 3953, TYPE 1, FINISH B, SIZE, 1-1/4 WIDE X .031 THICK.
3. NAILING OF BLOCKING PER MIL-STD-1186.
4. USE EDGE PROTECTORS AT SHARP CONTACT AREAS.
5. POSITION STRAPPING AS SHOWN THROUGH SLOTS IN TRACK SHOE THROUGH THE FOUR TRACK SECTIONS AND ENCIRCLE BUNDLE.
6. STRAPPING SHALL ENCIRCLE OUTSIDE PERIMETER OF BUNDLED TRACK SECTIONS.



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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12268550-1 (19207) TRACK T-154			2. CAGE 19207		3. SPI NO. AK13469233	
4. NATIONAL STOCK NO. 2530-01-346-9233			5. DATE 09-06-2001		6. REVISION D	
7. QUP SEE NOTE B	8. ICQ NONE	9. UNIT PACK WT (LB.) 256.0	10. UNIT PACK CU (CU. FT.) 3.945		11. UNIT PACK SIZE (INCHES) 50.5 X 15.0 X 9.0	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1, METHOD 20 & NOTE A		18. STEPS 1C	19. REQ'D	20. DESCRIPTION PRESERVATIVE MIL-PRF-16173, GRADE 1		
13. CLEANING MIL-STD-2073-1, PROCEDURE 1		2D		BLOCKING MIL-STD-1186		
14. DRYING SEE NOTE B		3E/F		STRAPPING ASTM-D-3953, GR 1, TY 1,		
15. PACKING				HEAVY DUTY SIZE : 3 / 4 WIDE X .025 THICK		
a. LEVEL A MIL-STD-2073-1 & NOTE F						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE G						

**17. NOTES/DRAWING****A. QUALITY ASSURANCE:**

1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186.

**B. ASSEMBLE SHOES INTO EIGHT ( 8 ) SHOE SECTIONS FOR THE UNIT PACK DEFINED IN NOTE E, AND AS ILLUSTRATED ON PAGE 2.****C. COAT UNPAINTED EXTERIOR METALLIC SURFACES WITH PRESERVATIVE.****D. DIMENSIONS OF BLOCK C ( SEE PAGE 2 ) SHALL BE NOMINAL 2 IN. X 6 IN. X COMBINED THICKNESSES OF BLOCKS B PLUS DIMENSION OF WIDTH OF OPENING FOR TRACK CENTERGUIDE. DIMENSION OF OPENING BETWEEN BLOCKS B SHALL ACCOMODATE WIDTH OF TRACK CENTERGUIDE, AND WILL VARY DUE TO VARIATIONS IN TRACK CENTERGUIDE WIDTHS.**

SECURE ITEMS B TO ITEMS A AND SECURE ITEMS A TO ITEMS C, AS SHOWN ON PAGES 2 AND 3, WITH NAILS CONFORMING TO ASTM F1667.

**E. POSITION TRACK SHOE ASSEMBLY ON BLOCKING AND APPLY STRAPPING AS SHOWN ON PAGE 2. SEE ILLUSTRATION FOR PLACEMENT OF STRAPPING. THIS STRAPPED UNIT IS TO BE CONSIDERED THE UNIT PACK.****F. FOR SHIPPING CONSOLIDATE TWO UNIT PACKS AND SECURE WITH STRAPPING AS SHOWN ON PAGE 3. THE STRAPPED BUNDLE SHALL SERVE AS THE SHIPPING UNIT.****G. QUANTITY PER UNIT PACK IS ( 8 ) EA. SHIPPING UNIT CONSISTS OF TWO UNIT PACKS ( QUANTITY AND UNIT OF ISSUE ( 16 ) EA. )**



**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)

-BR

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OMB No. 0704-0188

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## 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE

12268550-1 (19207) TRACK T-154

## 2. CAGE

19207

## 3. SPI NO.

AK13469233

## 4. NATIONAL STOCK NO.

2530-01-346-9233

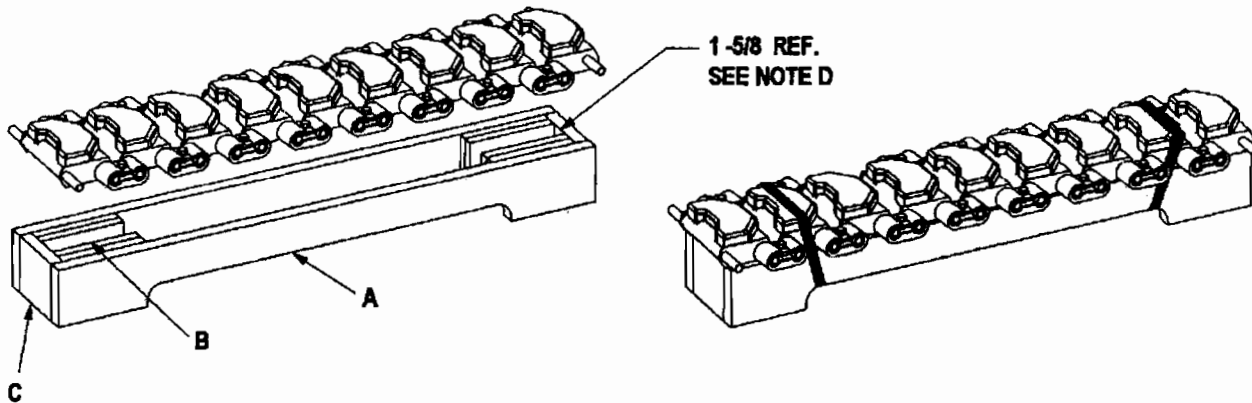
## 5. DATE

09-06-2001

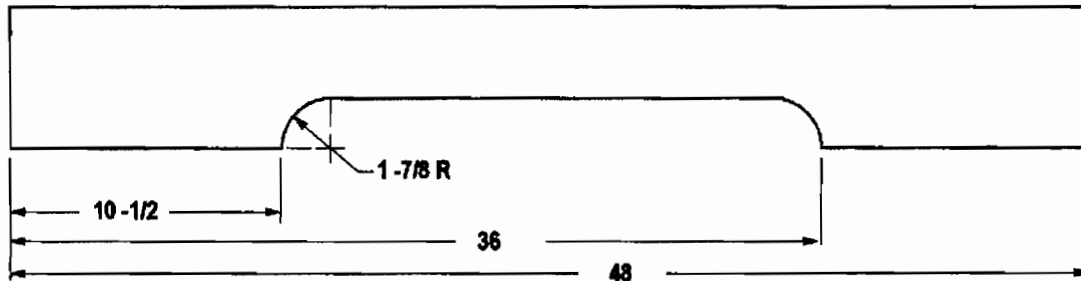
## 6. REVISION

D

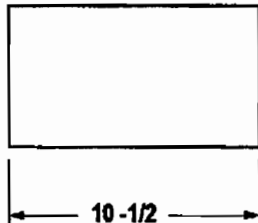
## 17. NOTES/DRAWING



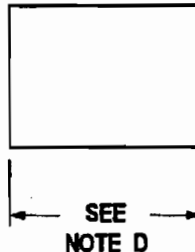
DETAIL A (2 REQ'D)  
2 x 6 NOMINAL LUMBER



DETAIL B (8 REQ'D)  
2 x 6 NOMINAL LUMBER



DETAIL C (2 REQ'D)  
2 x 6 NOMINAL LUMBER



## NOTE

MATERIAL: LUMBER TO BE GROUP I OR II  
IN ACCORDANCE WITH ASTM D6199

**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)

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## 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE

12268550-1 (19207) TRACK T-154

## 2. CAGE

19207

## 3. SPI NO.

AK13469233

## 4. NATIONAL STOCK NO.

2530-01-346-9233

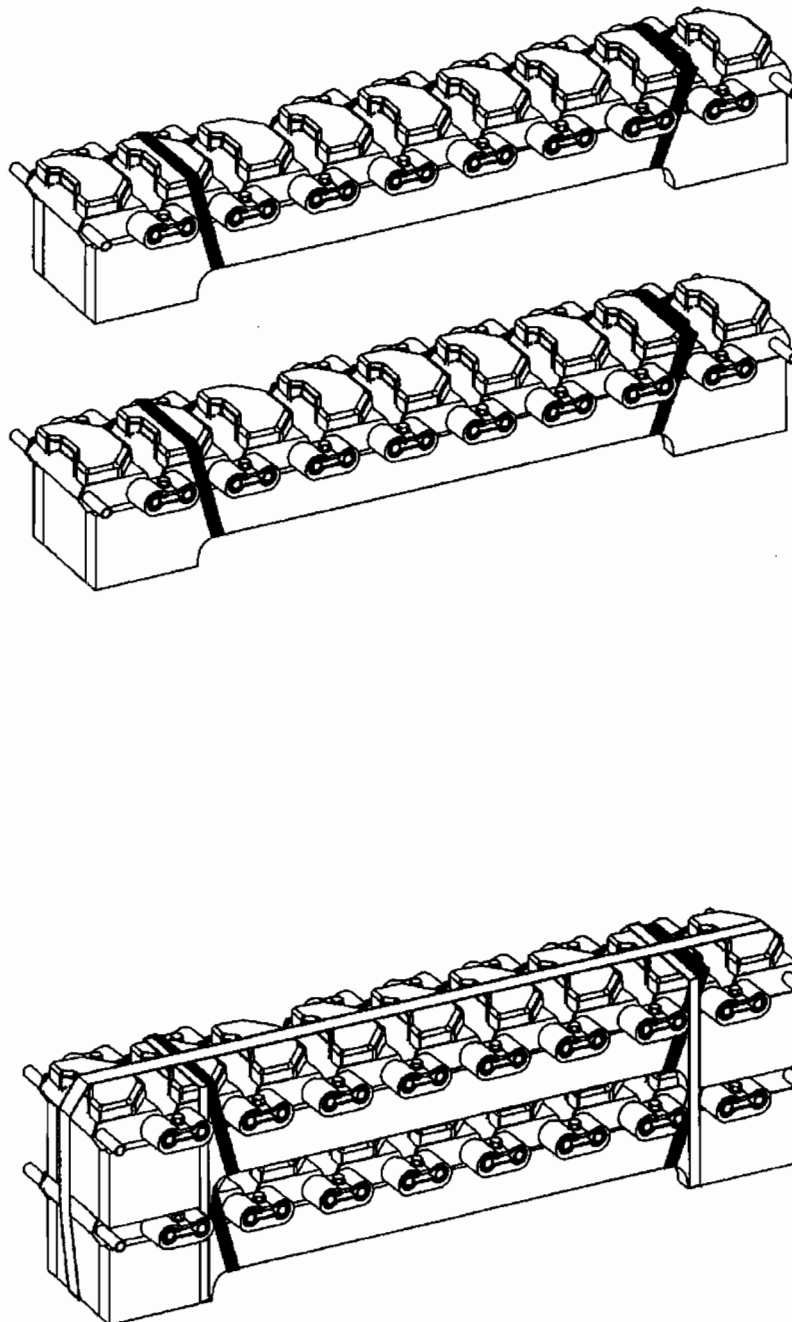
## 5. DATE

09-06-2001

## 6. REVISION

D

## 17. NOTES/DRAWING



## SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188-BM  
-27

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 8705914 (19207) TRACK SHOE, VEHICULAR		2. CAGE 19207		3. SPI NO. AK06929316	
4. NATIONAL STOCK NO. 2530-00-692-9316		5. DATE OF DRAWING 10-19-99		6. REVISION L	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT.(LB) 70.0	10. UNIT PACK CU (CU. FT.) 1.479	11. UNIT PACK SIZE (INCHES) 28.1 X 10.7 X 8.5	
		18. STEPS	19. REQD	20. DESCRIPTION	
12. MILITARY PRESERVATION MIL-STD-2073-1C, METHOD 20 & NOTE A		1-C		ITEM PREPARATION: SEE NOTE	
13. CLEANING MIL-STD-2073-1C & NOTE B		2-D		PRESERVATIVE: MIL-PRF-16173, GR 1	
14. DRYING MIL-STD-2073-1C & NOTE B		3		IDENTIFICATION REQUIRED	
15. PACKING		4-E		BLOCKING/BRACING: MIL-STD 1186	
a. LEVEL A MIL-STD-2073-1C		5-F		STRAPPING, STEEL: ASTM D 3953. SEE NOTE	
b. LEVEL B MIL-STD-2073-1C					
16. MARKING MIL-STD-129					

## 1. NOTES/DRAWINGS

- A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A PRESERVATIVE COATING.
- B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
- C. ASSEMBLE INTO (8) SHOE SECTIONS.
- D. PRESERVATIVE SHALL BE APPLIED TO ALL UNPAINTED METAL SURFACES IAW ITEM DRAWING. APPLICATION MAY BE ACCOMPLISHED BY DIPPING, SPRAYING OR BRUSHING. PRESERVATIVE ON RUBBER COMPONENTS IS PERMISSIBLE.
- E. PACK TWO SECTIONS OF (8) EACH SHOES FLAT AS SHOWN ON PAGE 2.
- F. TYPE 1, FINISH A, 1-1/4 WIDE STRAPPING SHALL BE WRAPPED AROUND TRACK SHOES SECURING SHOES TO BLOCKING. SEE PAGE 2 ITEM D.  
  
TYPE 2, FINISH A, 1-1/4 WIDE STRAPPING SHALL BE WRAPPED AROUND EACH END OF THE BLOCKING AND SECURED IN PLACE WITH NAILS. SEE PAGE 2 ITEM E.

## SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

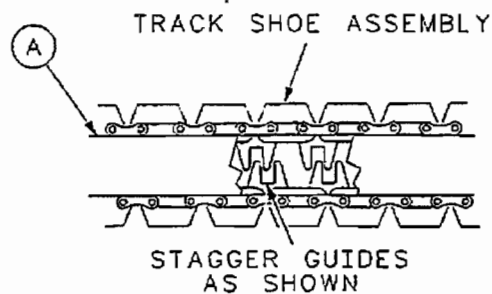
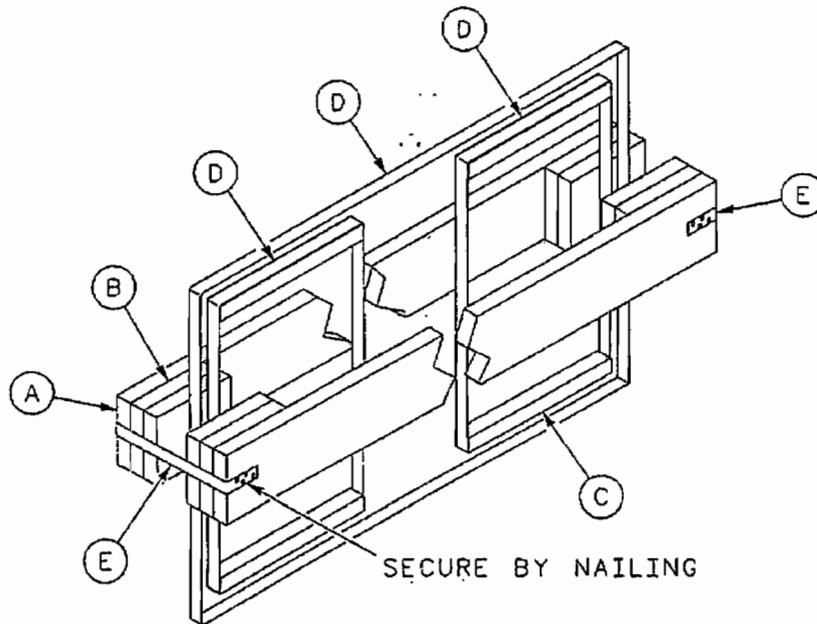
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-BM

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 8705914 (19207) TRACK SHOE, VEHICULAR	2. CAGE 19207	3. SPI NO. AK06929316
4. NATIONAL STOCK NO. 2530-00-692-9316	5. DATE 10-19-99	6. REVISION L

## 17. NOTES/DRAWINGS CONTINUED



## BLOCKING/BRACING/STRAPPING

ITEM	SIZE	QTY
(A)	2X5(NOM)X60	2 EA.
(B)	2X6(NOM)X8	8 EA.
(C)	2X2(NOM)X16	4 EA.
(D)	1 1/4 METAL STRAPPING	
(E)	1 1/4 METAL STRAPPING SECURED BY NAILING	

CUSTOMER

DATE

11-3-3

00667

SHIP TO

RED RIVER

BILL TO

CONTACT

PHONE

FAX

SHIP VIA

REAR

SIDE

VAN

CUST. P.O.

BROKER

SHIP DATE

QUANTITY

400

SIZE

40 x 40 SKID (SYP)

Material List

Bd. Ft.

COLOR CODING:

Stringer:

Pcs

X

X

4 WAY

LENGTH

START FROM EDGE

2 Pcs 1 1/2 x 2 1/2 x 40 (SYP)

2 WAY

Pcs

X

X

WING

5"

Top Deck:

Pcs

X

X

ROUND CORNERS: YES

NO

Chamfer:

No

Edge  
OnlyAll  
Boards

7 Pcs 1 x 6 x 40 (SYP)

Pcs

X

X

Special Instructions:

clip corners 2"

Bottom Deck:

Pcs

X

X

HT STAMP

Pcs

X

X

Pcs

X

X

TOTAL FOOTAGE

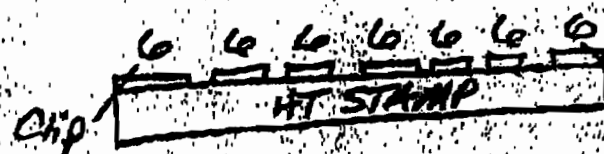
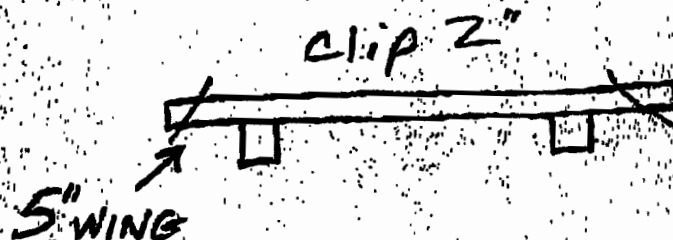
MILL PRICE

FREIGHT

COMMISSION

DEL. PRICE

TO WHO



09/03/2004 14:17

PAGE 03

CUSTOMER

DATE 11-3-3

00666

SHIP TO

RED RIVER

BILL TO:

CONTACT:

PHONE

FAX

SHIP VIA

REAR

SIDE

VAN

CUST. P.O.

BROKER

SHIP DATE

QUANTITY

400

SIZE

35 x 35 SKID (SYP)

Material List

Bd. Ft.

Stringer:

Pcs

X

X

2

Pcs

1 1/2 x 2 1/2 x 35

SYP

Pcs

X

X

Top Deck:

Pcs

X

X

6

Pcs

1 x 6 x 35

SYP

Pcs

X

X

Bottom Deck:

Pcs

X

X

Pcs

X

X

Pcs

X

X

TOTAL FOOTAGE

NET PRICE:

HEIGHT:

COMMISSION:

NET PRICE:

O.W.O.:

COLOR CODING:

4 WAY LENGTH START FROM EDGE

2WAY

WING

5"

ROUND CORNERS: YES NO

Chamfer:

NO

Edge  
OnlyAll  
Boards

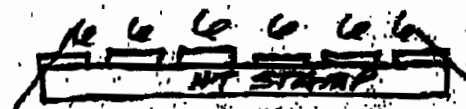
Special Instructions:

clip CORNERS 2"

HT STAMP

clip 2"

5" wing



# Stacks

# Per Stack

# Flipped

Total # Pallets



09/03/2004 14:17

PAGE 02

CUSTOMER

DATE

1-28-04

00683

SHIP TO:

RED RIVER

BILL TO:

CONTACT:

PHONE

FAX

SHIP VIA

REAR

SIDE

VAN

CUST. P.O.

BROKER

SHIP DATE

QUANTITY

400

SIZE

30 x 30 SKID (SYP)

## Material List

Bd. Ft.

Stringer:

Pcs

X

X

2

Pcs

1 1/2 x 2 1/2 x 30

SYP

Pcs

X

X

Top Deck:

Pcs

X

X

5

Pcs

1 x 6 x 30

SYP

Pcs

X

X

Bottom Deck:

Pcs

X

X

Pcs

X

X

Pcs

X

X

TOTAL FOOTAGE

## COLOR CODING:

4 WAY

LENGTH

START FROM EDGE

2 WAY

WING

4"

ROUND CORNERS:

YES

NO

Chamfer:

NO

Edge

Only

All

Boards

Special Instructions:

clip corners 2"

HT STAMP

clip 2"

4" WING

HT STAMP

MILL PRICE

FREIGHT

COMMISSION

DEL. PRICE

TO WHO

CUSTOMER Red River - DATE 8-25-03 00642

SHIP TO: \_\_\_\_\_ BILL TO: \_\_\_\_\_

Texas, TX

CONTACT: \_\_\_\_\_ PHONE \_\_\_\_\_ FAX \_\_\_\_\_

SHIP VIA: \_\_\_\_\_ REAR SIDE VAN: \_\_\_\_\_ CUST. P.O. \_\_\_\_\_ BROKER \_\_\_\_\_ SHIP DATE \_\_\_\_\_

QUANTITY \_\_\_\_\_ SIZE 58x58

Material List \_\_\_\_\_ Bd. Ft. \_\_\_\_\_

Tringer: Pcs 1 X X X3 Pcs 12 X 2 1/2 X 58Pcs X XTop Deck: Pcs X X10 Pcs 12 X 6 X 58Pcs X XBottom Deck: Pcs X XPcs X XPcs X X

TOTAL FOOTAGE \_\_\_\_\_

MATERIAL PRICE: \_\_\_\_\_

HEIGHT: \_\_\_\_\_

COMMISSION: \_\_\_\_\_

NET PRICE: \_\_\_\_\_

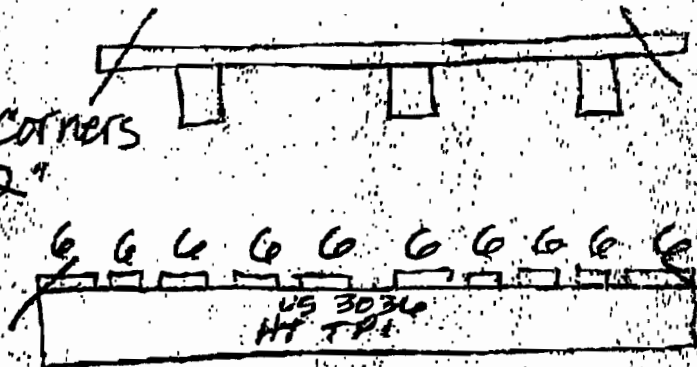
D.W.H.O.: \_\_\_\_\_

COLOR CODING:

4 WAY LENGTH START FROM EDGE

2-WAYWING 3"ROUND CORNERS: YES NOChamfer: No Edge Only All Boards

Special Instructions:

HT STAMPclip corners  
2" x 2"



09/03/2004 14:17

18703896194

PAGE 05

CUSTOMER

RED RIVER -

DATE

8-26-03

00658

SHIP TO:

BILL TO:

TEXARKANA, TX

CONTACT:		PHONE		FAX	
SHIP VIA	REAR	SIDE	VAN	CUST. P.O.	BROKER
QUANTITY	SIZE		48 x 48 SYP		

## Material List

Bd. Ft.

## COLOR CODING:

4 WAY LENGTH START FROM EDGE

Stringer:

Pcs X X

2WAY

LINE 3 Pcs 1 1/2 x 2 1/2 x 48

Pcs X X

WING 3"

Top Deck:

Pcs X X

ROUND CORNERS: YES

2" CLIP

Chamfer: NO

Edge Only

All Boards

LINE 8 Pcs 1 x 6 x 48

Pcs X X

## Special Instructions:

HT STAMP

CLIP CORNERS 2" x 2"

Bottom Deck:

Pcs X X

Pcs X X

Pcs X X

TOTAL FOOTAGE

MILL PRICE

FREIGHT

COMMISSION

DEL PRICE

TO WHO

clip 2"

3" WING

6 6 6 6 6 6 6 6

US 30312

HT TPL

# Stacks

# Per Stack

# Flipped

Total # Pallets

**SPECIAL PACKAGING INSTRUCTION**Form Approved  
OMB No. 0704-0188

-GH

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE			2. CODE IDENT		3. SPI NO.
11677988-6 (19207) SHOE ASSEMBLY, TRACK			19207		AK 00782908
4. NATIONAL STOCK NO.			5. DATE OF DRAWING		6. REVISION
2530-00-078-2908			1-8-99		G
7. QUP	8. ICQ	9. UNIT PACK WT. (LB)	10. UNIT PACK CU (CU. FT.)		11. UNIT PACK SIZE (INCHES)
001 EA	NONE	20.6 LBS	0.406 CU FT		15.0 X 7.6 X 6.2
12. PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A		1B	A/R	PRESERVATIVE: MIL-C-16173 GRADE 1	
MIL-STD-2073-1C, METHOD 20					
b. LEVEL B					
NOT APPLICABLE					
13. CLEANING					
MIL-STD-2073-1C					
14. DRYING					
MIL-STD-2073-1C					
15. PACKING					
a. LEVEL A					
MIL-STD-2073-1C					
b. LEVEL B					
NOT APPLICABLE					
16. MARKING					
MIL-STD-129 AND NOTE C					

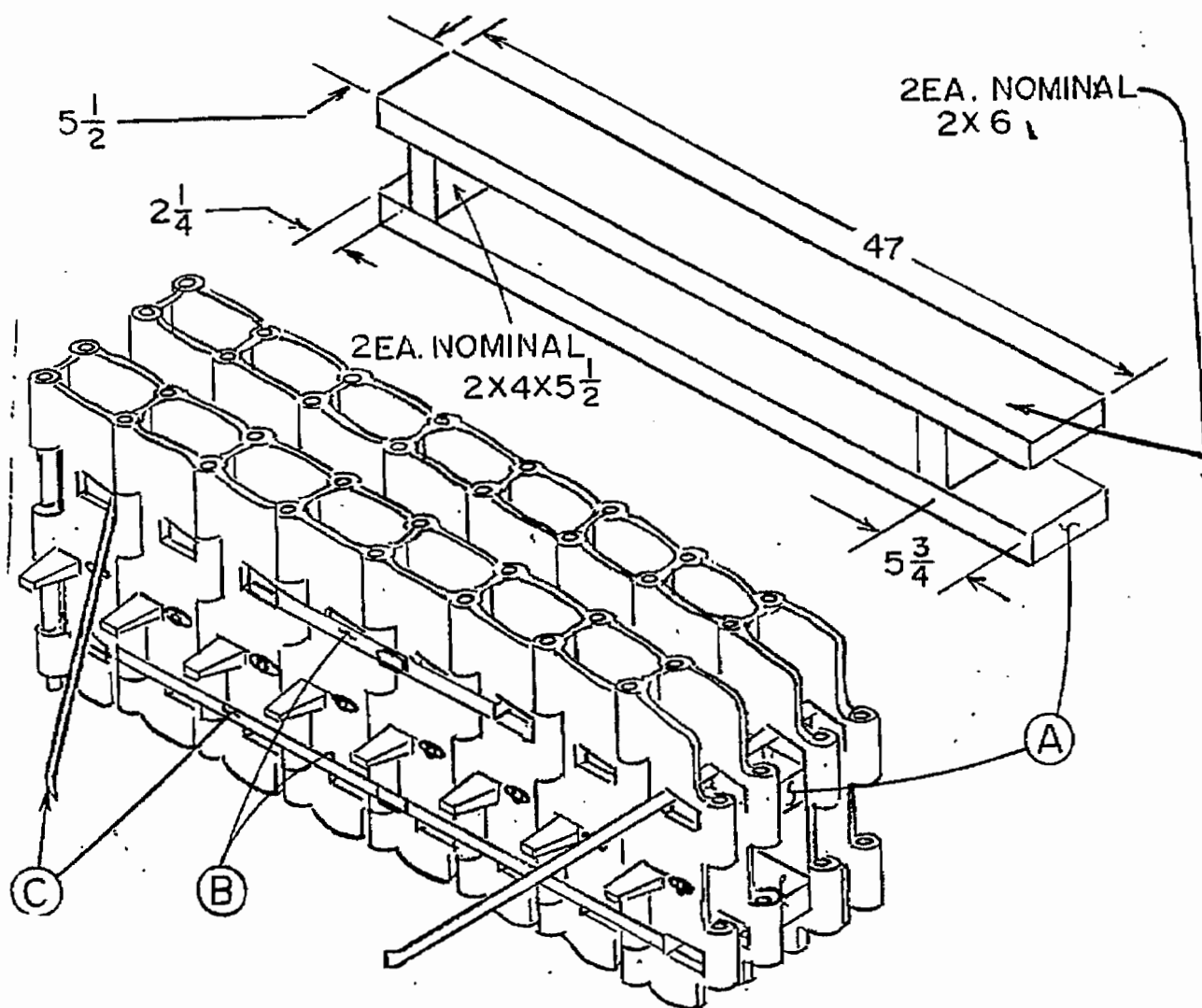
- A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073.
- B. SHOES SHALL BE ASSEMBLED INTO (8) SHOE TRACK SECTIONS. PRESERVATIVE SHALL BE APPLIED TO ALL EXPOSED UNPAINTED METAL SURFACES. PRESERVATIVE ON RUBBER COMPONENTS IS PERMISSIBLE. APPLICATION MAY BE ACCOMPLISHED BY DIPPING, SPRAYING OR BRUSHING.
- C. EACH TRACK SHOE ASSEMBLY SHALL BE PERMANENTLY MARKED PER MIL-DTL-11891 WITH: (1) NSN, (2) MANUFACTURER'S NAME OR CODE NUMBER, (3) MONTH AND YEAR OF MANUFACTURE AND (4) COMPOUND NUMBER. NO OTHER UNIT PACK MARKING IS REQUIRED. EXTERIOR IDENTIFICATION AND CONTRACT DATA MARKINGS SHALL BE REQUIRED ON THE SHIPPING CONTAINER.
- D. FOUR (4) TRACK SHOE SECTIONS (32 SHOE ASSEMBLIES TOTAL) SHALL BE BUNDLED AS ILLUSTRATED AND IN ACCORDANCE WITH THE DETAILED REQUIREMENTS SET FORTH ON SHEET 2.
- E. ALL LUMBER MEMBERS ILLUSTRATED ON SHEET 2 SHALL CONFORM TO ONE OF THE FOLLOWING SPECIES OF WOOD: DOUGLAS FIR, TAMARACK, WESTERN LARCH, HEMLOCK, SOUTHERN YELLOW PINE, SOFT MAPLE, SWEETGUM, SYCAMORE, TUPELO, SOFT ELM, CALIFORNIA MAPLE OR CALIFORNIA BLACK OAK.

**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)Form Approved  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE	2. CODE IDENT	3. SPIN.
11677988-6 (19207) SHOE ASSEMBLY TRACK	19207	AK 00782908
4. NATIONAL STOCK NO.	5. DATE SUBMITTED (YYMMDD)	6. REVISION
2530-00-078-2908	1-8-99	G
17. NOTES/DRAWINGS CONTINUED		

- A. BLOCKING: SEE NOTE E (1 EACH).  
 B. STRAPPING: SIZE  $\frac{3}{4}$  X .035 X 70 INCH (2 EACH)  
 C. STRAPPING: SIZE  $\frac{3}{4}$  X .035 X 120 INCHES (2 EACH)
- ITEM B AND C SHALL CONFORM TO A-A-1007 TYPE I, CLASS B.



NOTE: ITEM C IS PLACED DIRECTLY OVER ITEM B.